



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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646.4003

Job Sheet 199936



Part No: 646.4003

Job Qty: 1 pcs

Part Name: AS350 Cable Cutter System Removable Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/5/19

Job Tracking No:

Due Date: 9/19/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV C1 IPP REV:A 12.12.23 NEW ISSUE DD VERF:JLM IPP REV:B 15.01.08 AS PER DWG REV.B
DD VERF:JLM IPP REV:C 16.01.07 DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	9/19/19		0.00 0.00	Packaging 1 - 1		
						Packaging 1 - 2		
						Packaging 1 - 3		
						Packaging 1 - 4		
						Packaging 1 - 5		
						Packaging 1 - 6		
						Packaging 1 - 7		
						Packaging 1 - 8		
						Packaging 1 - 9		
						Packaging 1 - 10		
						Packaging 1 - 11		
						Packaging 1 - 12		
						Packaging 1 - 13		
						Packaging 1 - 14		
						Packaging 1 - 15		
						Packaging 1 - 16		
						Packaging 1 - 17		
						Packaging 1 - 18		
						Packaging 1 - 19		
						Packaging 1 - 20		
						Packaging 1 - 21		
						Packaging 1 - 22		
						Packaging 1 - 23		
						Packaging 1 - 24		
						Packaging 1 - 25		
						Packaging 1 - 26		



Container No: S214334



Part: 646.4003

Job No: 199936

Serial No/Batch: S214334

Revision: C1

Inspector:

Exp Date:

Instructions: FAA STC SR02180LA 14/08/07, TC STC SH09 -

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				Packaging 1 - 27	
				Packaging 1 - 28	
				Packaging 1 - 29	
				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120 QC 4	1 pcs	9/19/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	Max B
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
130 Packaging 3-1 - Stock - B4B	1 pcs	9/19/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
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				Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	1 pcs	9/19/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
140	QC 21 - FG	1 pcs	9/19/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

SEP 23 2019

SEP 23 2019

DAS
70
9-89

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP 646.4003

Location: _____

135 - (Document Control) Photocopy bluefile & type labels per PPP 646.4003

140 - (QC21- Final Inspection - Work Order Release)

011936

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0129	VHB Tape	8 ft (8 ea) ✓	110-Packaging 1 - Pick Kit	5158040 ✓
600.0990 03-31-20	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	5182078 ✓
600.0991 03-31-20	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	5182079 ✓
600.1012 11-19	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5166686 ✓
600.1013 May 8-20	021200-3M Tape Primer 94 Primer 24216	5 Ea (5 ea) ✓	110-Packaging 1 - Pick Kit	5166242 ✓
646.2910	Deflector	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5201566 ✓
646.3001	Lower Cable Cutter Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5203908 ✓
646.3110	Channel	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5154342 ✓
646.3301	Upper Cutter Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5208562 ✓
646.3510	Strut	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5187754 ✓
646.3511	Strut	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5183035 ✓
646.3610	Filler	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5172257 ✓
646.3711	Clip	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5183057 ✓
646.3712	Clip	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5183061 ✓
646.3716	Gauge Bracket	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5172198 ✓
646.3718	Custom Washer	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5202529 ✓
646.3811	Radius Block	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5196042 ✓
646.3910	Shim	4 pcs (4 ea) ✓	110-Packaging 1 - Pick Kit	5208528 ✓
646.3911	Shim	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5185805 ✓
646.3912	Shim	4 pcs (4 ea) ✓	110-Packaging 1 - Pick Kit	5208530 ✓
646.3913	Shim	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5185683 ✓
646.9410	Shim	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5056498 ✓
647.0112	Strut Bracket	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5208465 ✓
647.7703	Strut Assembly	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5203654 ✓
650.9201	Eyelet Bracket Assembly	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5175957 ✓
AN3-11A	Bolt	10 Ea (10 ea) ✓	110-Packaging 1 - Pick Kit	5149267 ✓
AN3-12A	Bolt	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5166926 ✓
AN3-13A	Bolt	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	5098032 ✓ 5098 032
AN3-4A	Bolt	6 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	5167263 ✓
AN3-5A	Bolt	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5149158 ✓
AN3-6A	Bolt	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5149185 ✓
AN316C4R	Nut, Jam	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5198106 ✓
AN44-5A	Eyebolt	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5167576 ✓
AN4C7A	Bolt	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5142074 ✓
AN665-34R	Clevis	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5190007 ✓
MS20426AD5-7	Rivet	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5181133922 ✓
MS21042L08	Use Ms21042L08	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5205000 ✓
MS21042L3	Nut	53 Ea (53 ea) ✓	110-Packaging 1 - Pick Kit	5204283 ✓
MS21042L4	Nut	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5211536 ✓
MS24693-C278	Screw	5 Ea (5 ea) ✓	110-Packaging 1 - Pick Kit	5202672 ✓
MS24694-S51	Screw	5 Ea (5 ea) ✓	110-Packaging 1 - Pick Kit	5133343 ✓
MS24694-S54	Screw	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5185070 ✓
MS24694-S55	Screw	3 Ea (3 ea) ✓	110-Packaging 1 - Pick Kit	5142492 ✓
MS27039-08-13	Screw	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5123937 ✓
MS27039-1-12	Screw	6 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	5174154 ✓
MS27039-1-16	Screw	24 Ea (24 ea) ✓	110-Packaging 1 - Pick Kit	5157063 ✓
MS27039-1-19	Screw	22 Ea (22 ea) ✓	110-Packaging 1 - Pick Kit	5156890 ✓
MS27039-1-20	Screw	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5182772 ✓
MS27039-1-21	Screw	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5167939 ✓
NAS1149F0332P	Washer (AN960-10L)	120 Ea (120 ea) ✓	110-Packaging 1 - Pick Kit	5155976 ✓
NAS1149F0432P	Washer (AN960-416L)	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5131202 ✓
NAS1149FN832P	Washer (AN960-8)	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5136368 ✓
MS21042-3	Nut use MS21042L3 per QSI 017	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5204283 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0129	8	55	0
	600.0990	1	16	0
	600.0991	1	15	0
	600.1012	1	12	0
	600.1013	5	40	0
	646.2910	1	12	0
	646.3001	1	12	0
	646.3110	1	19	0
	646.3301	1	12	0
	646.3510	1	22	0
	646.3511	1	21	0
	646.3610	1	15	0
	646.3711	1	14	0
	646.3712	1	18	0
	646.3716	1	32	0
	646.3718	2	33	0
	646.3811	1	22	0
	646.3910	4	20	0
	646.3911	1	19	0
	646.3912	4	26	0
	646.3913	1	15	0
	646.9410	1	52	0
	647.0112	2	32	0
	647.7703	2	18	0
	650.9201	2	13	0
	AN3-11A	10	161	0
	AN3-12A	2	151	0
	AN3-13A	1	34	0
	AN3-4A	6	287	0
	AN3-5A	2	46	0
	AN3-6A	2	290	0
	AN316C4R	2	30	0
	AN44-5A	2	23	0
	AN4C7A	2	73	0
	AN665-34R	2	40	0
	MS20426AD5-7	2	679	0
	MS21042-08	2	2	0
	MS21042-3	2	466	0
	MS21042L3	53	2,131	0
	MS21042L4	2	1,982	0
	MS24693-C278	5	106	0
	MS24694-S51	5	262	0
	MS24694-S54	2	148	0
	MS24694-S55	3	204	0
	MS27039-08-13	2	357	0
	MS27039-1-12	6	136	0
	MS27039-1-16	24	644	0
	MS27039-1-19	22	231	0
	MS27039-1-20	2	62	0
	MS27039-1-21	4	123	0
	NAS1149F0332P	120	2,156	0
	NAS1149F0432P	4	658	0
	NAS1149FN832P	4	2,195	0

Part Specifications

Specifications could not be found.

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